

Product Information:

Filler Extra 619

Fast curing water-based acrylic filler for deep holes**General description and typical applications:**

Filler Extra 619 is a ready mixed acrylic filler, specially developed for deep holes (up till 20 mm). The filler is resistant towards humidity and cures extremely fast.

Filler Extra 619 is reinforced with cellulose fibres, which increases the adherence and strength and secure minimum of shrinkage.

The filler is used for filling out holes and cracks in wood, gypsum, bricks, plaster and concrete (from screws, nails, raw plugs etc.)

After curing it is possible to fix screws and to sand and lacquer the filler.

For use outside or for direct contact with water, the surface should be protected by paint, lacquer or similar.

**Physical / chemical data:****Filler:**

Type: Acrylic based filler with cellulose fibre
Colour: White
Density: approx. 1.4 kg/liter
Solids Content: approx. 78 %
Shelf life: Minimum 12 months in unopened packing if stored cool.
Protect from freezing.

Packaging:

Item no.	Size
77603	250 ml tube

Cured Filler:

Paintable: Yes
Resistance: The filler is not water resistant but can be used in sanitary rooms if it is painted.



Directions for use:

<i>Preparation:</i>	<i>The surfaces must be clean, dry and degreased.</i>
<i>Application temperature:</i>	<i>From +5 °C to +40 °C.</i>
<i>Application:</i>	<i>The filler is applied with a putty knife in layers up to 20 mm. However, when filling deep holes or cracks the filler should be applied by several layers and be as good as dry before next layer is applied.</i>
<i>Treatment:</i>	<i>Depending on the thickness of the layer and the temperature, it should be possible to sand the filler after 20-30 min. (thin layer). After 15 hours (with 10 mm) and 35 hours (with 20 mm) of curing it is possible to apply screws in the filler.</i>
<i>Paintable:</i>	<i>The filler can be painted with most kind of paints, but because of the differences in paint and lacquer in the market, we always recommend performing a test</i>
<i>Cleaning:</i>	<i>Tools can be cleaned with water before curing of the filler. Cured filler can only be removed mechanically.</i>

For further information, please refer to safety datasheet.

The information and data contained in this Product Information sheet are based on extensive laboratory testing and our practical experiences and are meant for helping the user to find optimum working methods. As the conditions at the user are beyond our control, we make no warranties concerning the results, achieved by the products. The information's in this Product Information sheet are typical values, intended as a guideline. They should not be regarded as product specifications. Please also refer to our standard sales conditions and terms of delivery.

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